

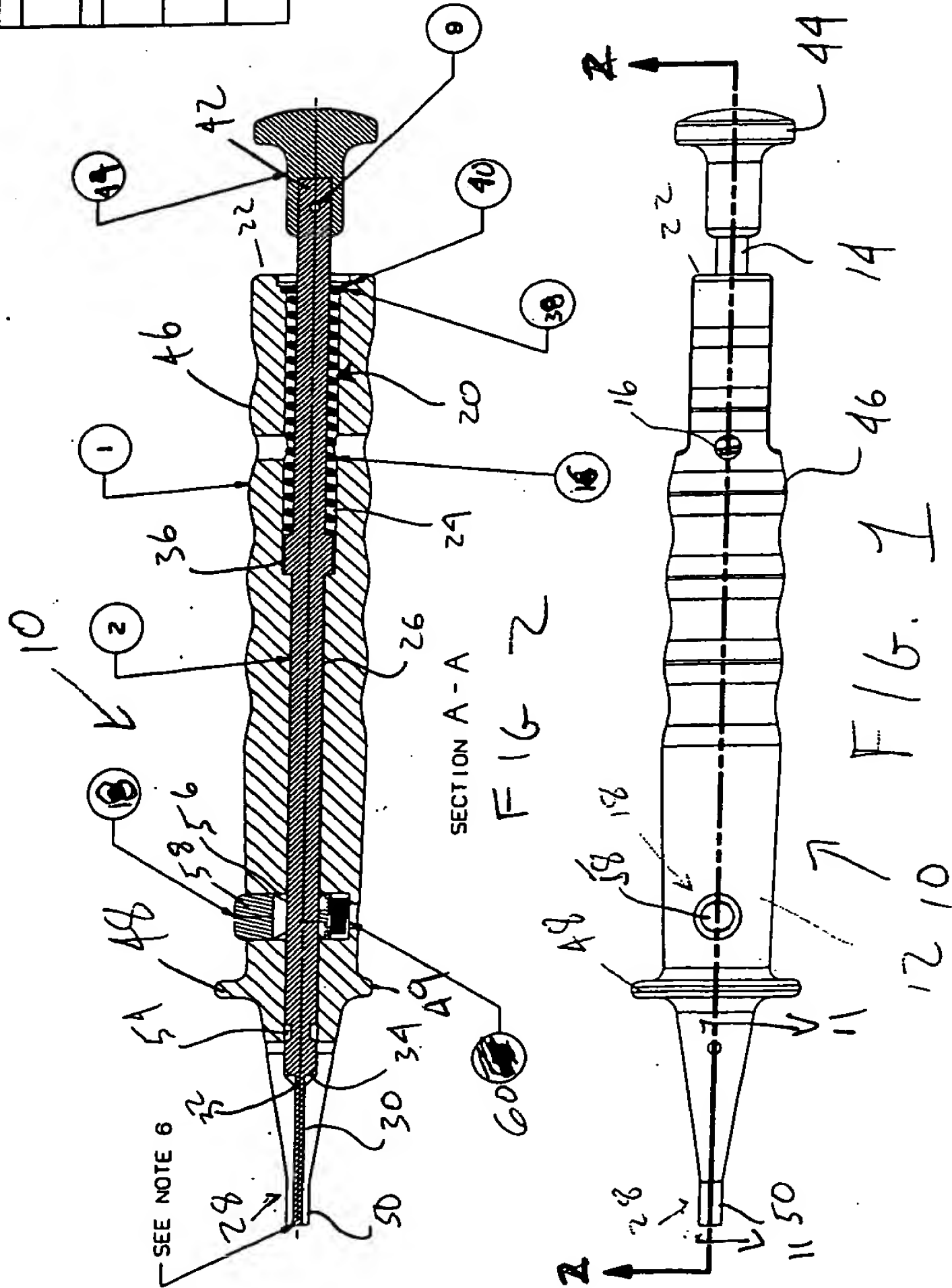
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3

1. ASSEMBLE ITEMS 5, 6, 7, TO ITEM 2
 PRIOR TO PRESS FIT, PIN AND PEEN OF ITEM 3 TO ITEM 2
 2. ASSEMBLE ITEM 8 AND 4 TO ITEM 1 AND POSITION TO ACCEPT ITEM 2.
 3. SECURE ITEMS 2, 5, 6, TO ITEM 1 WITH ITEM 7.
 4. ITEM 2 TO PASS THRU ITEM 4 FREELY WHEN ITEM 4 IS DEPRESSED.
 5. ENTIRE ASSY TO FREELY ACTUATE WITHOUT BINDING
 AND FIRE REPEATEDLY.
 6. PIN PORTION OF ITEM 2 TO BE FLUSH WITH ITEM 1.

1

ITEM NO.	PART NO.	QTY.	DESCRIPTION	DRAWING NO.
1	198245-001	1	BODY	198245
2	198246-001	1	ADVANCE SHAFT	198246
3	198248-001	1	PULL KNOB	198248
4	198249-001	1	BUTTON TRIGGER	198249
5	SPEC. C0300-035-17505 OR EQUIV.	1	SPRING, FIRING	N/A
6	198259-001	1	END WASHER	198259
7	KAMAMP N5000-434 OR EQUIV.	1	RETAINING RING	N/A
8	SPEC. C0240-020-02505 OR EQUIV.	1	SPRING, BUTTON	N/A
9	PIC DESIGN# 015-312 OR EQUIV.	1	DOWEL PIN L=.312 X .0625 +.0002/- .0000	N/A



NOTES:

1. ASSEMBLE ITEMS 5, 6, 7, TO ITEM 2 PRIOR TO PRESS FIT, PIN AND PEEN OF ITEM 3 TO ITEM 2
2. ASSEMBLE ITEM 8 AND 4 TO ITEM 1 AND POSITION TO ACCEPT ITEM 2.
3. SECURE ITEMS 2, 5, 6, TO ITEM 1 WITH ITEM 7.
4. ITEM 2 TO PASS THRU ITEM 4 FREELY WHEN ITEM 4 IS DEPRESSED.
5. ENTIRE ASSY TO FREELY ACTUATE WITHOUT BINDING AND FIRE REPEATEDLY.
6. PIN PORTION OF ITEM 2 TO BE FLUSH WITH ITEM 1.

PRODUCT CODE	PART NUMBER
81-3268	198244-001

ANY CHANGES TO THIS PRODUCT
REQUIRES PRIOR APPROVAL OF CODMAN

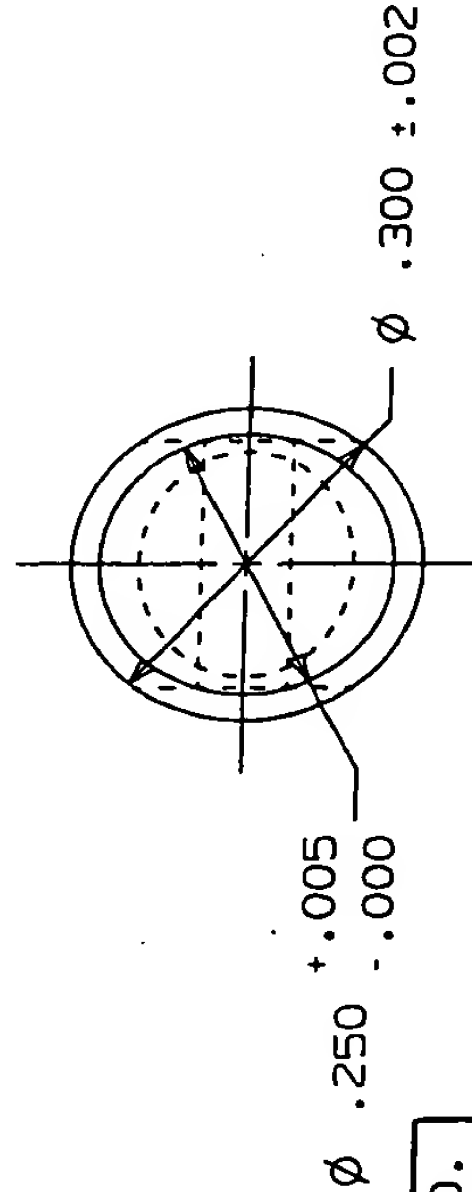
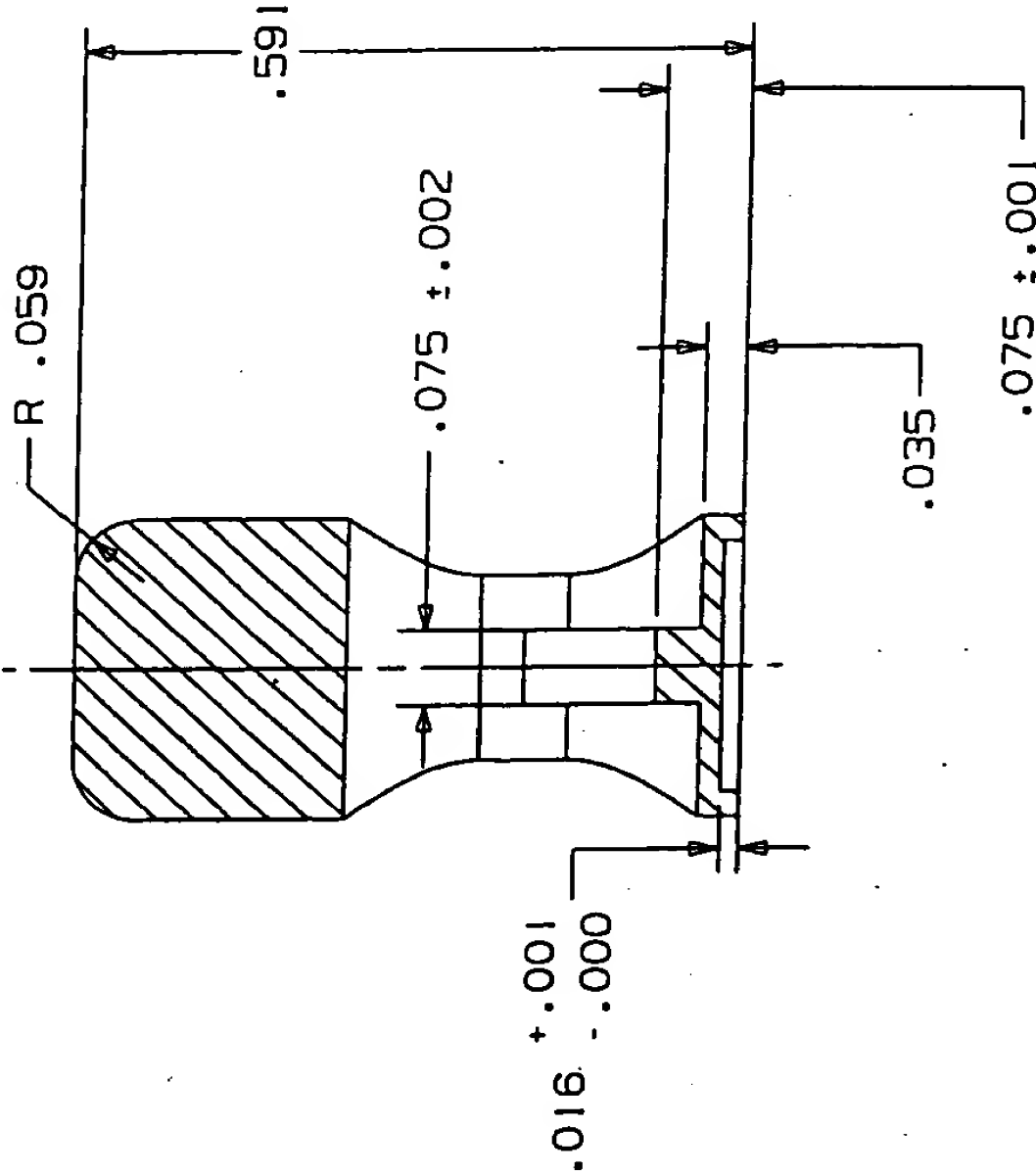
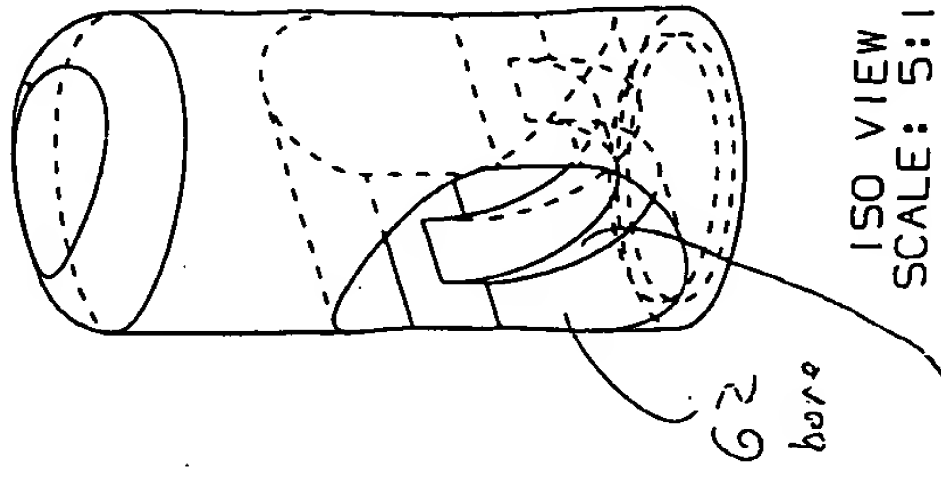
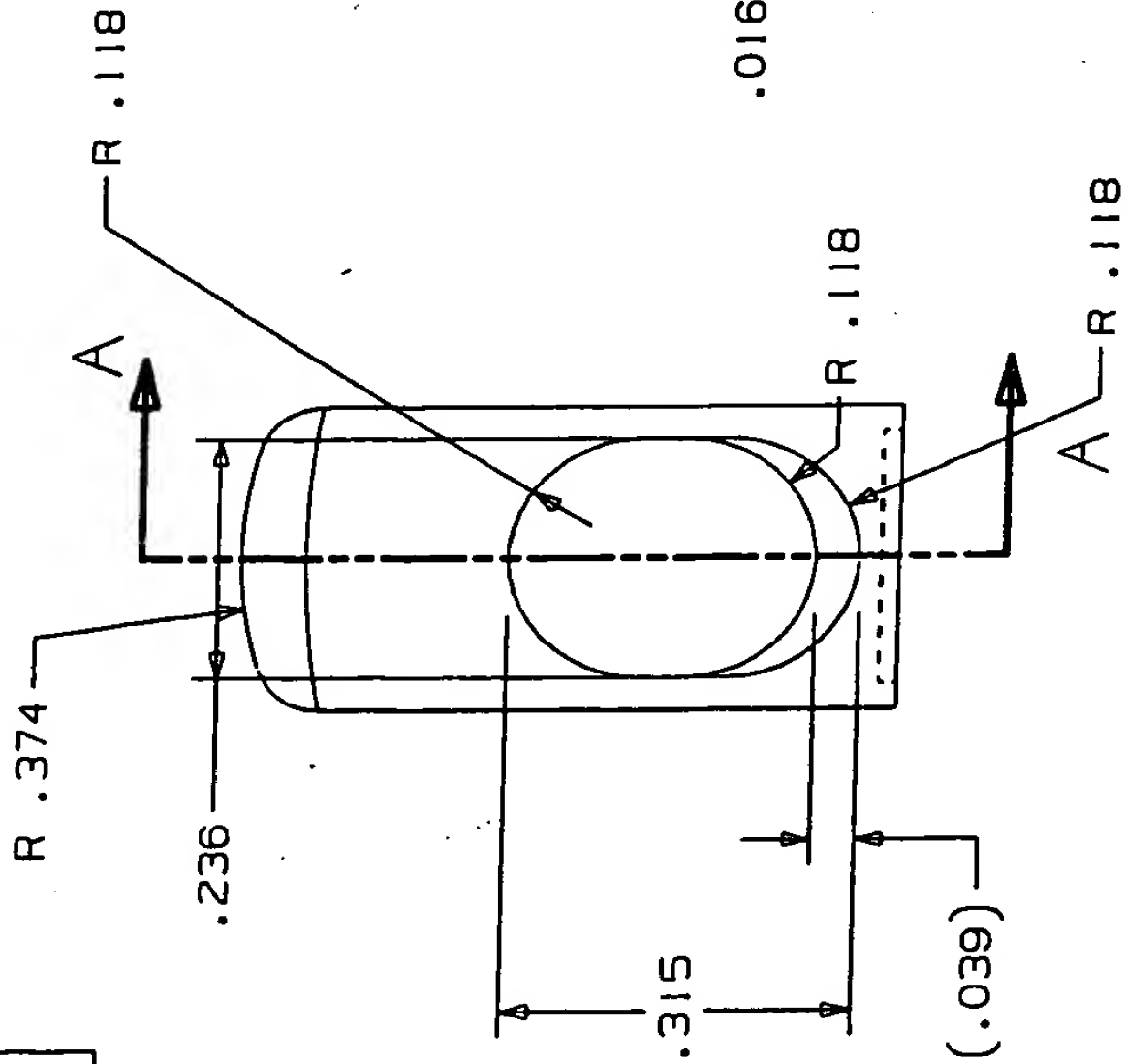
REVISIONS	WHK	05/16/00
1	ECR	34114

PRELIMINARY

3

OFFICE OF THE CHIEF OF ENGINEERING
U. S. AIR FORCE
WRIGHT-PATTERSON AIR FORCE BASE
DAYTON, OHIO 45433-3960

PROPRIETARY
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SECTION A - A

NOTES:

1. MATERIAL: 17-4PH STAINLESS STEEL HARDENED RC 38-45
PER SPEC# MA-061
2. FINISH: PART TO BE SATIN FINISHED AND PASSIVATED
PER ASTM A967.

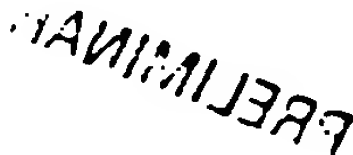
PART NO.

198249-001

PRELIMINARY

REVISIONS		WHK 05-17-00	
1	ECR 34114		
		NEXT ASSY	APPL

NOTES:
1. MATERIAL SPEC.
2. .02 INCH RADIUS ALLOWABLE AT CORNERS



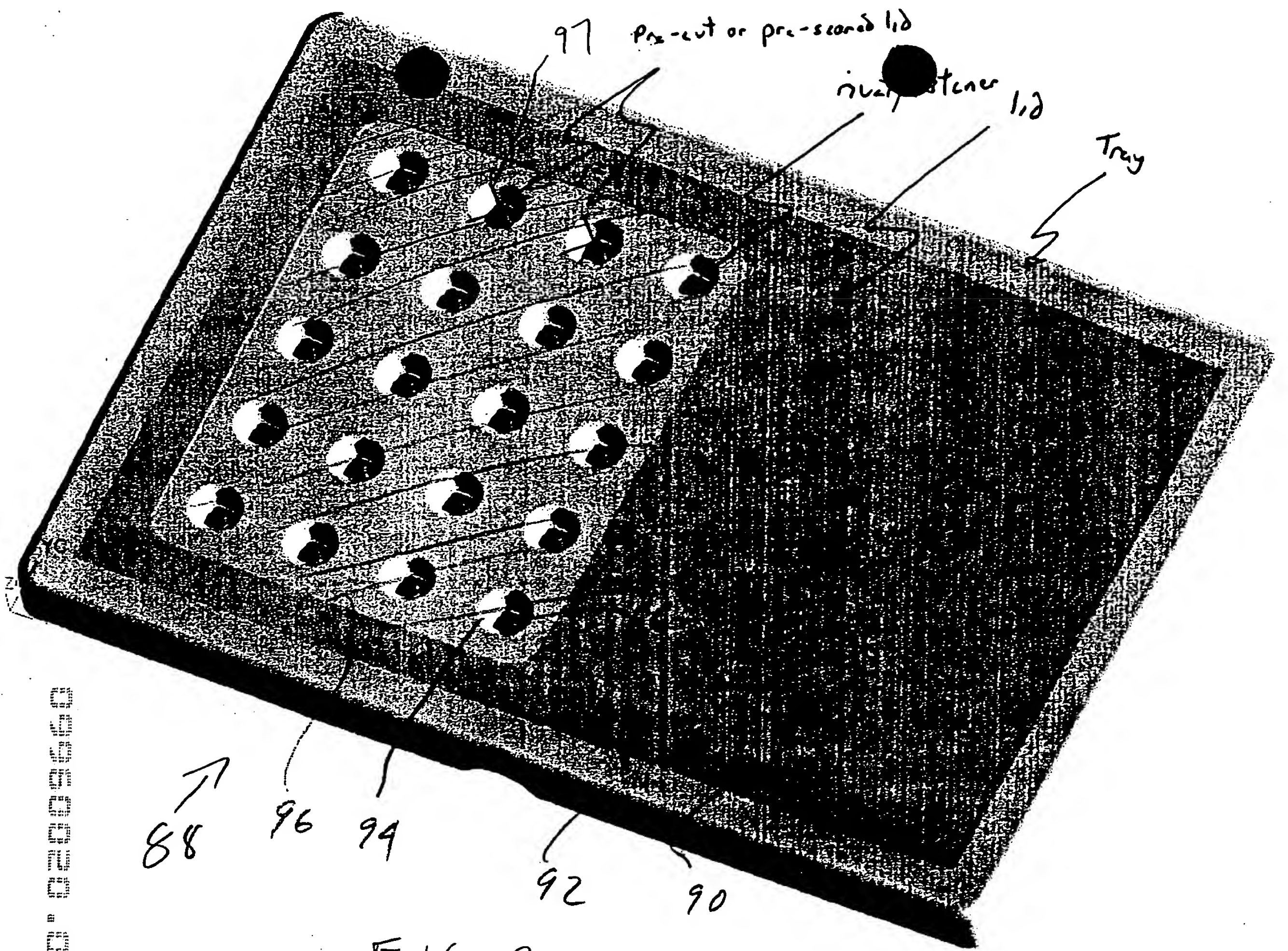
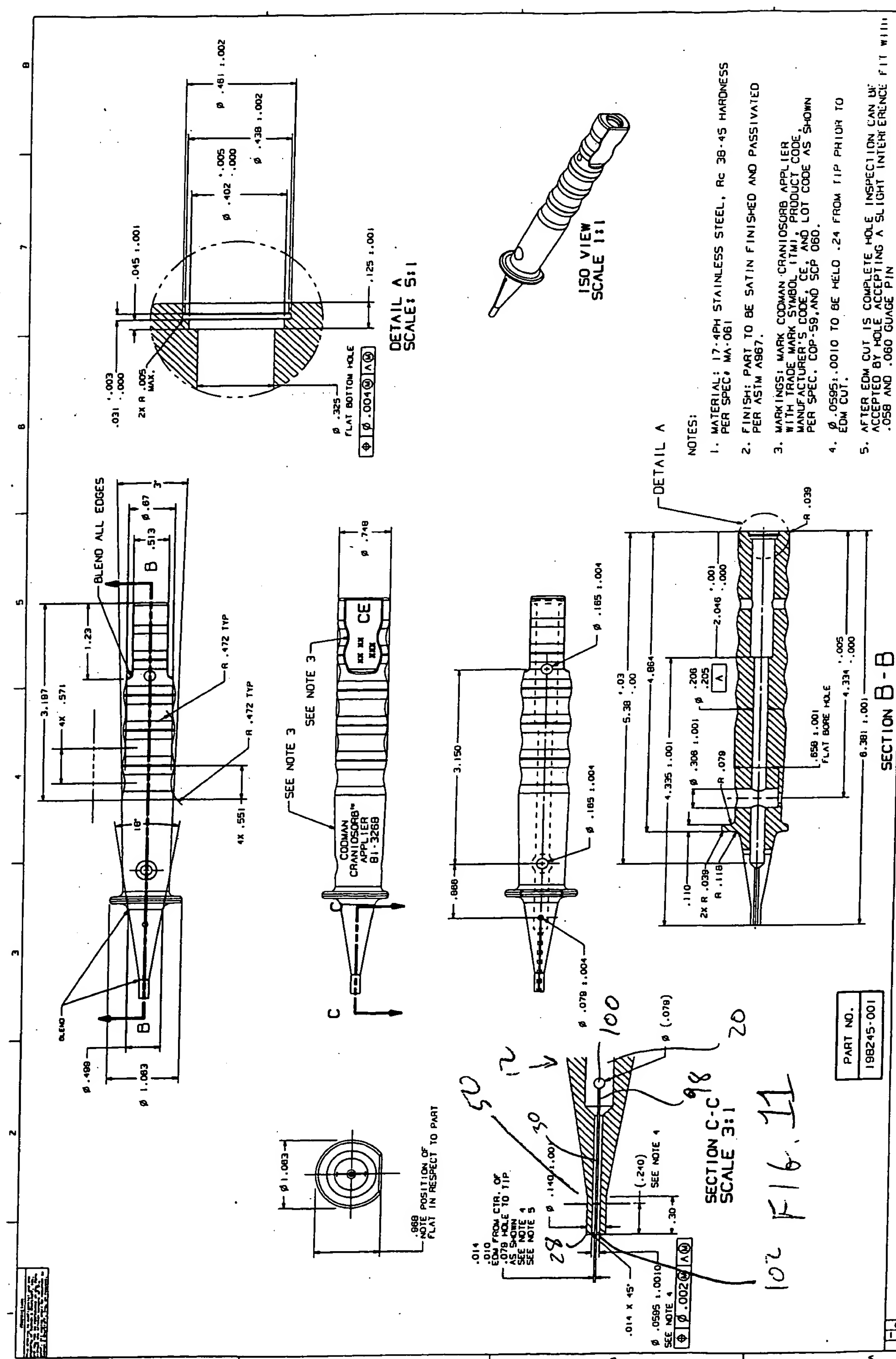


FIG 10

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JUN 10 1964

R-TRI 105K



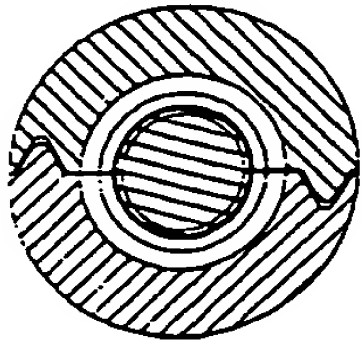
REVISIONS
1
00-16-00

PART NO.
198245-001

PRELIMINARY

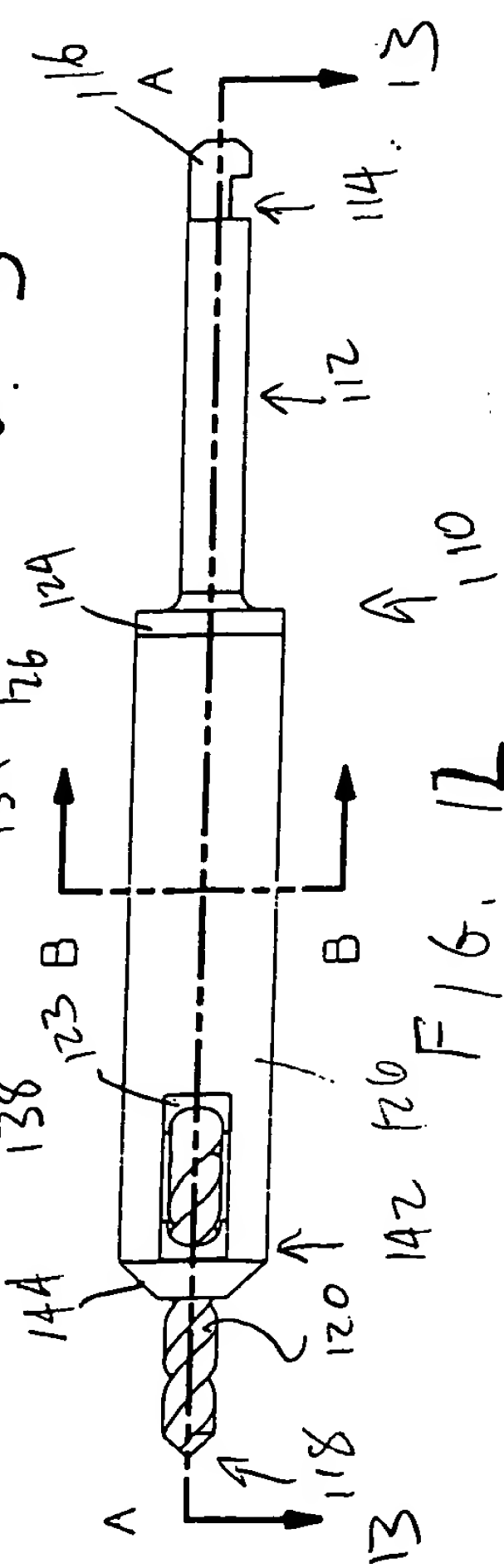
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| ITEM NO. | PART NO. | QTY. | DESCRIPTION | DRAWING NO. |
|----------|---|------|---|-------------|
| 1 | 198302-001 | 1 | DRILL BIT, 5MM STOP, STANDARD LOW SPEED | 198302 |
| 2 | 198304-001 | 2 | 5MM DRILL HOUSING | 198304 |
| 3 | SPEC P/N
C0120-010-06905
SPECIAL ORDER
LEFT HAND
WOUND OR
EQUIV. | 1 | SPRING | N/A |



SECTION B-B
SCALE 10:1

SECTION A-A
ASSEMBLY SHOWN IN RETRACTED POSITION



NOTES:

1. SLIDE ITEM 3 SPRING ONTO ITEM 1 DRILL BIT AS SHOWN.
2. POSITION ITEMS 1 & 3 WITHIN APPROPRIATE CHANNELS OF ITEM 2 HOUSING.
3. BOND THE TWO ITEM 2 HOUSINGS USING CARE MUST BE TAKEN TO AVOID EXCESS ADHESIVE RESIDUE ON BOTH THE INSIDE AND OUTSIDE OF ASSEMBLY.
4. THE TWO ITEM 2 HOUSINGS MUST BE BONDED FLUSH AT CHAMFERED END.
5. AFTER CURE AND SET TIME HAS OCCURRED THE HOUSING PORTION OF ASSEMBLY MUST BE ABLE TO SPIN AND ACTUATE ITS FULL RANGE FREELY.

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| PRODUCT CODE |
| 81-3258 |

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2012/13
WHL